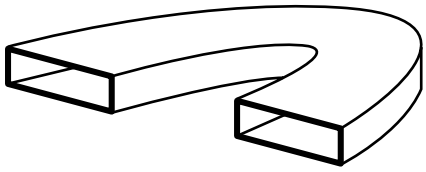
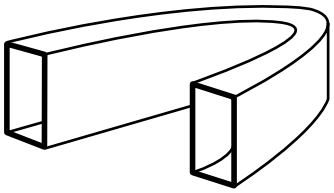
STEEL PROCESSING SERVICES

SECTION ROLLING

Channels I Beams I Columns I Angles I Pipe I RHS I Flat Bar

RHS

- Please call for larger section sizes.

	ON EDGE		BAND	
				
Section	**Min. Radii**	**Lead In/Out**	**Min. Radii**	**Lead In/Out**
25x25x3	150	300	-	-
40x40x2	2700	300	-	-
50x25x3	250	300	150	200
50x50x3	1200	-	-	-
50x50x4	350	350	-	-
75x50x5	500	450	350	350
75x75x3	3100	-	-	-
75x75x6	500	450	-	-
100x50x3	2500	500	3000	500
100x50x6	800	550	400	500
100x100x6	2500	600	-	-
100x100x9	1000	700	-	-
125x75x5	2500	700	1500	600
150x100x5	5000	-	-	-
150x100x6	2200	700	3000	700
150x150x6	5000	750	-	-
150x150x9	2000	750	-	-
200x100x6	10000	750	10000	800
200x100x9	3500	750	2000	750
200x150x9	7400	750	6000	750
200x200x9	9000	800	-	-
250x150x6	2100	-	-	-
250x150x9	7000	800	5000	800
250x250x9	17000	800	-	-
250x150x12.5	-	-	-	-

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