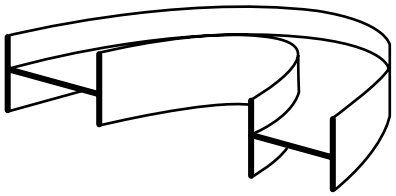
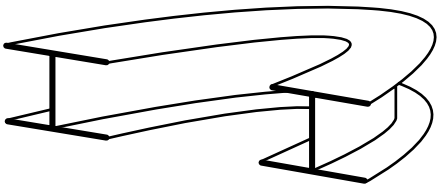
STEEL PROCESSING SERVICES

SECTION ROLLING

Channels I Beams I Columns I Angles I Pipe I RHS I Flat Bar

Columns

	ON EDGE		MONORAIL	
				
Section	**Min. Radii**	**Lead In/Out**	**Min. Radii**	**Lead In/Out**
100 UC 14	1400	550	500	600
150 UC 23	8000	900	2500	700
150 UC 30	2000	900	1500	700
150 UC 37	1400	900	1200	700
200 UC 46	4000	900	3000	700
200 UC 52	3600	900	2500	700
200 UC 60	2500	1000	1500	700
250 UC 89	4000	1000	3000	700
310 UC 97	6000	1000	3000	850
310 UC 118	6000	1000	3000	850
310 UC 137	6000	1000	3000	850
310 UC 158	5100	1000	3000	850

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