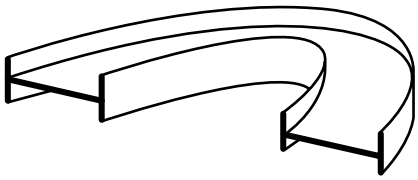
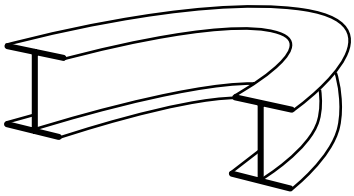
STEEL PROCESSING SERVICES

SECTION ROLLING

Channels I Beams I Columns I Angles I Pipe I RHS I Flat Bar

Beams

- 800WB will not fit in machines on edge.

	ON EDGE		MONORAIL	
				
Section	**Min. Radii**	**Lead In/Out**	**Min. Radii**	**Lead In/Out**
100x45 TFB	1200	650	500	450
125x65 TFB	2500	650	600	500
150 UB 18	1500	650	700	600
180 UB 22	1300	750	900	500
200 UB 18	8000	-	-	-
200 UB 25	4500	750	1000	600
200 UB 30	2200	750	1000	600
250 UB 31	7000	750	1000	700
250 UB 37	3600	800	1000	700
310 UB 32	14500	800	1500	750
310 UB 40	8000	800	1500	750
310 UB 46	4800	950	1500	750
360 UB 44	8300	1000	2000	750
360 UB 57	6400	1000	2000	750
410 UB 60	8000	1000	2500	850
460 UB 67	15000	1000	2500	850
460 UB 74	13000	1000	2500	850
530 UB 92	18000	1000	2500	850
610 UB 101	25000	1000	3000	850
610 UB 125	22000	1000	2500	850
700 WB	-	-	3000	850
1000 WB 322	-	-	4500	1000

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