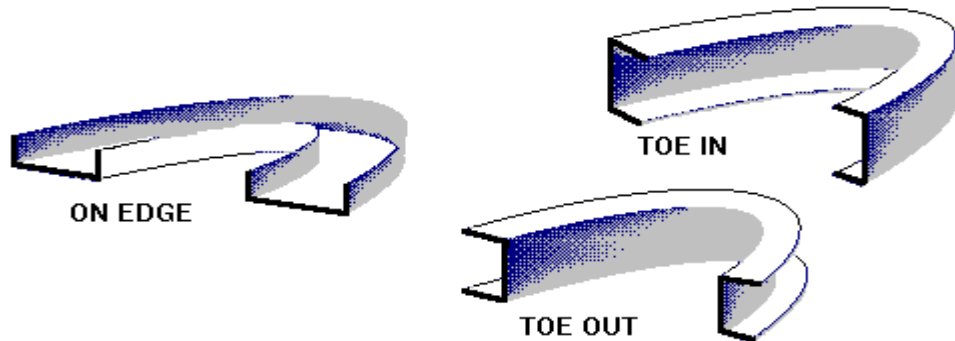


CHANNELS


Section	ON EDGE (X-X AXIS)		TOE IN / OUT (Y-Y AXIS)	
	Min. Radii.	Lead In / Out	Min. Radii.	Lead In / Out
75*40 PFC	6000	450	300	300
100*50 PFC	2000	550	350	350
125*65 PFC	2500	650	500	450
150*75 PFC	2100	750	600	500
180*75 PFC	2400	750	700	500
200*75 PFC	3000	700	900	500
230*75 PFC	5000	700	1000	600
250*90 PFC	6000	700	1200	600
300*90 PFC	9300	700	1200	650
380*100 PFC	20000	1000	1500	700