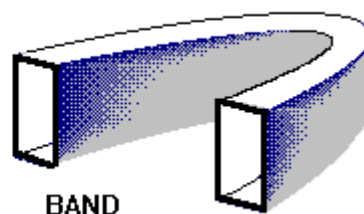
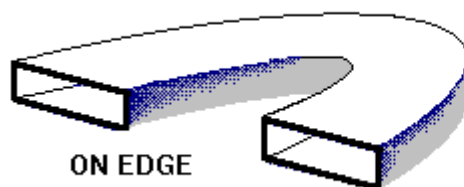


R.H.S.

ON EDGE (X-X AXIS)
BAND (Y-Y AXIS)

Section	Min. Radii.	Lead In / Out	Min. Radii.	Lead In / Out
25*25*3	150	150		
50*25*3	250	300	150	200
50*50*4	350	350		
75*50*5	500	450	350	350
75*75*6	500	450		
100*50*6	800	550	400	450
100*100*6	2500	600		
100*100*9	750	600		
125*75*5	2500	600	1500	600
150*50*5	1600	600	3000	600
150*100*6	2200	600	1200	600
150*150*6	5000	750		
150*150*9	2000	650		
200*100*6	10000	800	10000	800
200*100*9	3500	700	2000	700
200*150*9	7400	750	6000	750
200*200*9	9000	800		
250*150*9	7000	800	6000	800
250*250*9	17000	800		