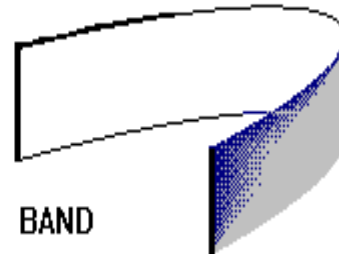
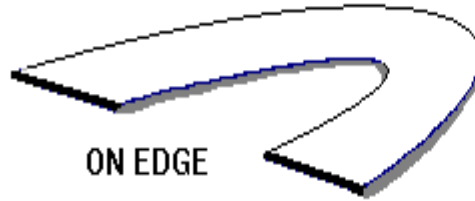


FLAT BAR

ON EDGE (X-X AXIS)
BAND (Y-Y AXIS)

Section	Min. Radii.	Lead In / Out	Min. Radii.	Lead In / Out
32*6	100	150	See plate capacity	
50*6	200	250	See plate capacity	
75*6	220	250	See plate capacity	
75*20	400	350	See plate capacity	
100*6	1000	450	See plate capacity	
100*25	500	450	See plate capacity	
150*10	1200	500	See plate capacity	
150*20	800	500	See plate capacity	
200*12	1500	500	See plate capacity	
200*25	700	600	See plate capacity	
200*40	2200	700	See plate capacity	
250*12	8000	700	See plate capacity	
250*20	2000	700	See plate capacity	
250*25	2000	750	See plate capacity	
250*150	2700	750	2100	750
400*30	4000	900	See plate capacity	