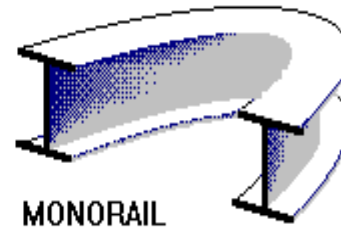


BEAMS

ON EDGE (X-X AXIS)
MONORAIL (Y-Y AXIS)

Section	ON EDGE (X-X AXIS)		MONORAIL (Y-Y AXIS)	
	Min. Radii.	Lead In / Out	Min. Radii.	Lead In / Out
100*45 TFB	1200	650	500	450
125*65 TFB	2500	650	600	500
150 UB 18	1500	650	700	500
180 UB 22	1300	700	900	500
200 UB 25	4500	700	1000	500
200 UB 30	2200	750	1000	500
250 UB 31	7000	750	1000	600
250 UB 37	3600	800	1000	600
310 UB 40	12000	750	1500	650
310 UB 46	4800	950	1500	700
360 UB 44	14000	750	2000	700
360 UB 57	7000	1000	2000	700
410 UB 60	8000	1000	2500	850
460 UB 74	13000	1000	2500	850
530 UB 92	18000	1000	2500	850
610 UB 101	25000	1000	3000	850
610 UB 125	22000	1000	2500	850
700 WB	CALL		CALL	
1000 WB 322	N/A		4500	1000